

according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: Thermofix
- · CAS Number: -
- · EINECS Number: -
- · 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Application of the substance / the mixture Masking material
- · 1.3 Details of the supplier of the safety data sheet
- · Supplier:

Bullnheimer & Co. GmbH & Co. KG

Im Tal 12

D-86179 Augsburg

Tel: +49-(0)821 80850-0

Fax: +49-(0)821-80850-90

· Further information obtainable from:

info@bullnheimer.de

+49 821 80850-0

· 1.4 Emergency telephone number:

Bullnheimer & Co. GmbH & Co. KG Tel. Tel: +49-(0)821 80850-0 – only office hours: Mon. – Thur. 08:00 – 16:00, Fr. 08:00 -13:00.

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.

- · 2.2 Label elements -
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

· Hazard pictograms



- · Signal word Danger
- · Hazard-determining components of labelling:

silicon dioxide

· Hazard statements

H372 Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

P260 Do not breathe vapours/spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P314 Get medical advice/attention if you feel unwell.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

(Contd. on page 2)



according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

Trade name: Thermofix

(Contd. of page 1)

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- PBT: Not applicable.vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · **Description:** Mixture of substances listed below with nonhazardous additions.
- · Dangerous components:

CAS: 14808-60-7 silicon dioxide

♦ STOT RE 1, H372

50-100%

EINECS: 238-878-4

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · Description of first aid measures
- · General information: Seek medical treatment.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact: Generally the product does not irritate the skin.
- · After eye contact: Rinse opened eye for several minutes under running water.
- · After swallowing: Seek medical treatment.
- · 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents: Suitable to surrounding conditions.
- · 5.2 Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

· 5.3 Advice for firefighters

For deletion of fire just use dry powders. Don't use any water or halogenated containing extinguishing agents

· Protective equipment: Wear fully protective suit.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Mount respiratory protective device.

Ensure adequate ventilation

Use respiratory protective device against the effects of fumes/dust/aerosol.

- 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · 6.3 Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Pick up mechanically.

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

(Contd. on page 3)



according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

Trade name: Thermofix

(Contd. of page 2)

See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Ensure that suitable extractors are available on processing machines

- · Information about fire and explosion protection: No special measures required.
- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles:

Store only in the original receptacle.

Prevent any seepage into the ground.

- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions:

Store under lock and key and with access restricted to technical experts or their assistants only.

· 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Filter P2

· Protection of hands:



Protective gloves

Check protective gloves prior to each use for their proper condition.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 4)



according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

Trade name: Thermofix

(Contd. of page 3)

· Eye protection: Safety glasses



Tightly sealed goggles

· Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

- · 9.1 Information on basic physical and chemical properties
- · General Information

· Appearance:

Form: Pasty
Colour: Red-brown
Odour: Characteristic
Odour threshold: Not determined.

• pH-value: Not applicable.

Flash point: Not applicable.Flammability (solid, gas): Not determined.

• Decomposition temperature: Not determined.

· Auto-ignition temperature: Product is not selfigniting.

• Explosive properties: Product does not present an explosion hazard.

Not determined.

· Explosion limits:

Lower:

Upper: Not determined.

Density at 20 °C: 1.3 g/cm³
Relative density Not determined.
Vapour density Not applicable.
Evaporation rate Not applicable.
Insoluble.

Partition coefficient: n-octanol/water: Not determined.
Dynamic: Not applicable.
Kinematic: Not applicable.
Water: 22.6 %

· Solids content: 77.4 %

• **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided:
 No decomposition if used and stored according to specifications.
- · 10.3 Possibility of hazardous reactions No dangerous reactions known.

(Contd. on page 5)



according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

Trade name: Thermofix

(Contd. of page 4)

- · 10.4 Conditions to avoid No further relevant information available.
- · 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.
- · Primary irritant effect:
- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- · Serious eye damage/irritation Based on available data, the classification criteria are not met.
- · Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- $\cdot \textbf{\textit{Carcinogenicity}} \ \textit{Based on available data, the classification criteria are not met.} \\$
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure Based on available data, the classification criteria are not met.
- STOT-repeated exposure
- Causes damage to organs through prolonged or repeated exposure.
- $\cdot \textbf{\textit{Aspiration hazard}} \ \textit{Based on available data, the classification criteria are not met.}$

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous forwater
- · 12.5 Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · **Recommendation** Must be specially treated adhering to official regulations.
- · Uncleaned packaging:
- · **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· ADR, ADN, IMDG, IATA Void

· 14.2 UN proper shipping name

· ADR, ADN, IMDG, IATA Void

(Contd. on page 6)



according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

Trade name: Thermofix

	(Contd. of	page
· 14.3 Transport hazard class(es)		
· ADR, ADN, IMDG, IATA		
· Class	Void	
· 14.4 Packing group		
· ADR, IMDG, IATA	Void	
· 14.5 Environmental hazards:	Not applicable.	
· 14.6 Special precautions for user	Not applicable.	
· 14.7 Transport in bulk according to Ann	ex II of	
Marpol and the IBC Code	Not applicable.	
· UN "Model Regulation":	-	
	Void	

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

- · Directive 2012/18/EU
- · Named dangerous substances ANNEX I None of the ingredients is listed.
- · National regulations:
- · Additional classification according to Decree on Hazardous Materials, Annex II: Carcinogenic hazardous material group III (dangerous).
- · 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H372 Causes damage to organs through prolonged or repeated exposure.

· Classification according to Regulation (EC) No 1272/2008

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

- · Department issuing SDS: Research and Development
- · Contact:

Research and Development

fontargen.brazing@voestalpine.com

Abbreviations and acronyms:

NCEC - National Chemical Emergency Centre (=Carechem24)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

TRGS: Technische Regeln für Gefahrstoffe (Technical Rules for Dangerous Substances, BAuA, Germany)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

(Contd. on page 7)





Safety data sheet according to 1907/2006/EC, Article 31

Printing date 07.08.2019 Version number 4 Revision: 07.08.2019

Trade name: Thermofix

(Contd. of page 4)

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1 · * Data compared to the previous version altered.